

Colorificio ARCO S.p.a. Via Adige,1 (Zona Industriale) - 66020 S.Giovanni Teatino (CH) Tel. 085.44.62.232 (r.a.) - Fax 085.44.61.803



TECHNICAL DATA SHEET N° 191

DECOR VEL VELATURE (Decorative line)

FEATURES': "DECOR VEL" is a decorative product, for internal and external surfaces with dull finishing, formulated with co-polimers mixed with water emulsion, non-organic pigments, and water-repellant additives. Ideal to protect walls coated with lime-based primers, silicious-based, acrylic products with a coarseness less than 1,2 mm.. If right rules of application are followed, "DÉCOR VEL VELATURE" remains water-repellant without modifying its permeability.

<u>SUPPORT PREPARATION</u>: in case of old finishings, brush, clean up the dust to remove any trace of impuruties as dust, greased parts. On *lightly chalking finishings*, clean up the dust and apply a layer of "IMPREGNANTE ACRILICO". On very chalking surfaces, remove the entire coating and restore a new one. In any case the surface must be perfectly dry and well-seasoned.

<u>APPLICATION</u>: pure bristle brush, wool roller, spray. Immediately after the application, the product needs to be worked with a cloth, sponge or a pad, according to the desired effect. Apply in temperatures between $+5^{\circ}$ C and $+30^{\circ}$ C. Do not apply on frost or hot surfaces, in case of strong wind or in case of rain or when there is a high percentage of humidity.

<u>DILUTION</u>: T wo parts of water max. Add water slowly taking care to mix the product before. Add the water according to the desired finishing and according to the absorbance of the surface.

SPECIFIC WEIGHT:	Kg./lt.: $1,00 \pm 0,05$ at 23° C. $\pm 2^{\circ}$ C.
VISCOSITY :	Cps: 4700 ± 500 (Brookfield / RVF 4 / 20 rpm / at 23 \pm 2°C.).
THEORIC COVERAGE:	At least 100 gr./sqm. But influenced by the application system, the absorbance and by the coarse of the surface.
DRYING PROCESS:	2 hours to the touch, 24 hrs. in depth
TOOL MAINTENANCE:	With water immediately after use.
PACKAGES:	12 x 0.750 lt. – 4 x 5 lt. –14 lt. (METAL BUCKETS).
COLOURS:	Neutral, colours from the colour dispensing machine
	N.B.: Because of its semi-transparent nature, the final colour of "DECOR VEL" its influenced by the application method and the dilution.
STORAGE	Keep in a cool dry place, far from frost and from the reach of children.