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TECHNICAL DATA N° 243

DECOR STYLE WATER-BASED MULTICOLOURED DECORATIVE COATING

FEATURES: "DECOR STYLE" is a decorative coating with a particular old-fashioned effect, transpiring, multi-coloured, water-based suitable for internal surfaces. It is particularly indicated to enrich internal surfaces of apartments, villas,hotels because of the extraordinary beauty of its decorative effect that reminds to "poor art" of Reinassance period. It is easy to apply and the final effect results to be refined and washability and resistance are guaranteed. It is possible to apply it on different types of surface such as: wood,iron, light alloys, PVC, glass, gypsum, plasterboard, traditional and pre-mixed plasters, old coating in good conditions. It is ideal to decorate doors, casings, tables, chairs, furnitures. It has a strong abrasion resistance. It is light-proof due to its particular formula that contains small quantities of aliphatic solvents, right quantities of hydrated lime, and pigments free from heavy metals. It is easy to apply and it has a low environmental impact and low odour so that it is possible to apply it even in small rooms. Once applied, it is possible to touch it up with good results by using the same procedure as for the first application. Its final aspect is mat, it doesn't need any protection product, even though it is better to apply a siliconic transparent product called "DÉCOR WAX", so that it can be washed and resist more. The decorative system called

"DÉCOR STYLE" includes "DÉCOR STYLE BASE" (white base-it is possible to colour it), "DÉCOR FONDO" (primer product) and "DÉCOR COLOR) (concentrated colours.)

PREPARAZIONE DEL SUPPORTO:

On new walls: Fill in with putty if necessary, sandpaper, remove the dust and apply "IMPREGNANTE ACRILICO" diluted with maximum 2 parts of water.

On previously painted walls: Sandpaper, degrease and apply as for new walls

On walls painted with distemper: Remove totally the old coating by wetting the surface and using a spatula. Then proceed as in case of new wall.

On walls with a thick coating on: Clean and degrease if necessary

On old walls: Eliminate any trace of crumbling parts, then proceed as for new walls.

On wood, pvc, glass and light alloy: Sandpaper and degrease well. Apply a layer of primer according to the type of support.

On treated new metal: Degrease and dry well and eliminate any trace of residue and then apply two layers of water-based antirust "ECO PROXID".

On rusty metal: Sandpaper well and then apply a layer of rusty-converter "KELAK" then proceed as for new metal.

In any case the surface needs to be perfectly dry and well seasoned, free from chalking and greased parts, from basteria.

Once prepared the surfaces, apply one or two layers od "DÉCOR FONDO" (see the technical data sheet), up to complete converage. If a rough finishing is requested, do not fill in the imperfections with putty, the final effect will result to be old-fashioned and more pleasant

<u>APPLICATION</u>: Different types of brush. Because the presence of small quantities of hydrated lime, always wear protection worksuit as gloves and glasses. Manually mix the content of a bucket before its application and in the same time add the right quantity of "DÉCOR COLOR" in order to obtain the desired colour according to the colour display brochure.

Apply when the temperatures are betwee $+10^{\circ}$ C and $+30^{\circ}$ C. Do not apply on frost or hot surfaces, where there is strong wind, or when there is a high percentage of humidity. Before the application, it is important to cover the surfaces that does not to be painted as doors, windows, furnishings, floors.

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Proceed with the application of "DECOR STYLE" only when "DECOR FONDO" is perfectly dry and it is possible to overpaint after 4 hours from the first layer. It is possible to obtain multicolour effect by overlapping different colours. Because "DECOR STYLE" is a product that reacts in different ways, depending on the worker, it is advisable that the same worker will start and finish the job so that no different ways of application on the same wall are possible.

DECOR STYLE CLASSIC APPLICATION METHOD:

On smooth or rough surfaces, apply one or two layers of "DÉCOR FONDO" (respecting an interval of 6 hours between the first layer and the second), diluted as reported on the technical data sheet. After at least 4 hours, apply a layer of "DECOR STYLE" by brush paying attention not to soak it a lot and with rotating movements. On wide surfaces, apply on 1-2 sqm. Each time and paying attention on the edges. With the same procedure, after 2-3 hours, apply the second layer of "DECOR STYLE". It is important to underline that during this step, it is possible to personalize the application. At this point it is possible to leave the product as it appears or it can be protected by using "DECOR WAX", a siliconic protective products, so that it can be washed and resist more. In case of normal wax: Apply the wax after at least 4 hours from the finishing layer, and after other 4 hours clean it with a wool cloth.

"DECOR WAX", diluted with 100% of water, needs to be applied by brush and doesn't need to be cleaned up with the cloth.

ASPETTO:	White fluid paste.
DILUIZIONE:	None, ready to use.Mix manually before use. Dilute with max 5% of water accoding to the weight if a "whitening" effect is needed.
VISCOSITY:	Cps: 1300 \pm 200 (Brookfield / RVF 6 / 20 rpm / at 23 \pm 2 °C.).
SPECIFIC WEIGHT:	Kg./lt.: $1,23 \pm 0,03$ at $23 \pm 2^{\circ}$ C.
THEORIC COVERAGE:	Sqm./lt.: circa 10 per each layer.
DRYING PROCESS:	2 hours to the touch, overpaintable after 4 hours; 24 hours in depth; progressive hardening due to hydrated (at 23 ± 2 °C.).
TOOL MAINTENANCE:	With water immediately after use. With thinner "FATEC NITRO" in case of hardening process.
PACKAGES:	4lt. buckets
<u>COLOURS</u> :	White, colourable with "DECOR COLOR" according to the colour display brochure. Colour can vary because they are subjected to the environment.
STORAGE:	Keep in a cool dry place, far from frost and from the reach of children.